







# **Specialty Products**

**MAXIMATOR** has been designing and manufacturing specialty products to serve the high pressure market for over thirty years and has a worldwide reputation for quality and reliability.

## **Specialty Products features:**

- ▶ Relief Valves rated up to 25,000 psig designed for gas and liquid service.
- ► MicroMetering Valves come standard with coned and threaded connections rated to 65,000 psig.
- ▶ Cryogenic Valves are designed for low temperature service down to -423°F.
- ▶ High Temperature Valves are designed for temperatures up to 1200°F.
- Block and Bleed Valves are designed for blocking, bleeding and calibrating of pressure gauges and transmitters up to 22,500 psi.
- ▶ Manifold Blocks are very compact and feature six connections.

**MAXPRO** offers a diverse line of high pressure equipment for all your extreme applications. Not all options can be applied to the standard valve series, see specific product pages for ordering options.

**Note:** When selecting multiple items, the pressure rating would be that of the lowest rated component.

## **Specialty Products Index**

Relief Valves
MicroMetering Valves
Cryogenic Valves 4
High Temperature Valves 5
Block and Bleed Valves 6
Manifold Blocks

#### Maxpro Technologies, Inc.

7728 Klier Drive South · Fairview Pennsylvania 16415 Phone: 814-474-9191 · Fax: 814-474-9391 website: www.maxprotech.com





**Maxpro** proportional relief valves are designed to protect systems and components against over-pressure for both gas and liquid applications. The unique poppet design allows for chatter free pressure release and excellent deadband pressure control. The soft seat design provides bubble tight shut-off and increased cycle life. These proportional relief valves are designed to open gradually as the pressure increases. They are not recommended for full capacity at a given pressure, and are not certified to ASME code requirements.

#### **Relief Valve Features:**

- · Gas or Liquid Service\*
- 316L Stainless Steel Body
- Nylon Seats
- Seal materials are PTFE/EPDM
- · Panel mounting
- Externally adjustable
- Safety weep hole for seal area leak detection
- Temperature Range 0°F to 200°F
- Factory pressure setting available
- Preset and locked cracking pressure "-L"



## Repair Kits

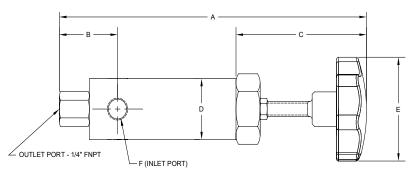
Consult your **MAXPRO** representative for repair kits and valve bodies. Refer to the Tools and Installation section for proper maintenance procedures.

	Connect	tion Size			Pressure Rati	ng (psi) @ R.T.	Valve Panel Hole	Body Diameter (IN.)	
Catalog Number	Inlet	Outlet	Orifice (in.)	Service	Minimum Setting (PSIG)	Maximum Setting (PSIG)	(IN.)		
MT3RV	2V 1/4" FNPT (2) 1/4" FN		0.070	Liquid/Gas	500	3,000	1.38	1.50	
MT10RV	1/4" FNPT (2)	1/4" FNPT	0.070	LIQUID/GAS	1,000	10,000	1.38	1.50	
MT25RV	1/4" H.P.	1/4" FNPT	0.070	Liquid/Gas	2,500	25,000	1.625	2.00	
MT66RV	1/4" U.H.P.	1/4" FNPT	0.070	Liquid/Gas*	10,000	66,000	1.625	2.00	

All dimensions are for reference only and are subject to change.

When selecting multiple items, the pressure rating would be that of the lowest rated components.

<sup>\*</sup> Not bubble tight on gas service.



Dimension	MT3RV/ MT10RV	MT25RV	MT66RV		
А	8.13"	9.94"	9.94"		
В	1.56"	2.13"	2.13"		
С	3.50"	1.68"	1.68"		
D	1.50"	2.00"	2.00"		
Е	2.50"	.56"	.56"		
F	1/4" FNPT	1/4" H.P.	1/4" U.H.P.		





**MAXIMATOR** MicroMetering valves are designed for metering small flow rates with precise repeatable control for both gas and liquids. The metering barrel allows for fine adjustments and consistent settings. These valves are for metering control only, and are not recommended to be used as complete shutoff valves. Traceability is ensured through extensively documented data (batch number, maximum pressure, material number, type designation). All MicroMetering valves come with female coned and threaded connections.

## **Ordering Information**

Typical catalog number: 65V4H882-MV

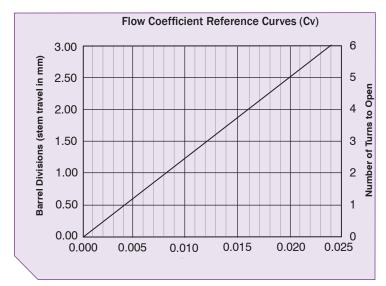
65V	4H	88	2	-MV		
Valve Series	O.D. Tube Size	Stem Type	Body Pattern	Options		
65V	4H - ½"	88 – Metering Stem	2 – two-way angle	MV-Micro Metering		

## **Temperature Ranges**

Standard valves are supplied with Teflon/Carbon packing and may be operated to 450°F. Consult **MAXPRO** for higher temperature packing ratings.

## **Repair Kits**

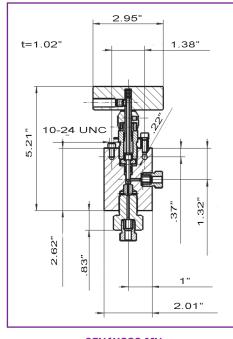
Consult your **MAXPRO** representative for repair kits and valve bodies. Refer to the Tools and Installation section for proper maintenance procedures.



One handle revolution =0.020" (.50 mm) of stem travel.

O.D. Size (in.)	Connection Type	Orifice Size (in.)	Rated Cv	Press/Temp (psi@RT)**
1/4	1/4 HF	0.062	0.025	65,000

\*\* See page 2 in the Technical Section for Pressure/Temperature Rating Chart



65V4H882-MV

t = Valve body thickness

Panel mounting screw size 10-24 UNC.

MicroMetering Valves are not recommended to be used as shutoff valves, operating these valves below the "0" barrel position may result in permanent stem damage.

All dimensions are for reference only and are subject to change.





**Ordering Information** 

Typical catalog number: 21V4M071-LT

21V	4M	07	1	-LT
Valve Series	O.D. Tube Size	Stem Type	Body Pattern	Option
36V or 65V	4M - 1/4" 6M - 3/8" 9M - 9/16" 12M - 3/4" 16M - 1" 4H - 1/4" 6H - 3/8" 9H - 9/16"	07 - VEE stem 08 - REGULATING stem (tapered tip for regulating and shutoff) 87 - VEE stem with replaceable seat 88 - REGULATING stem with replaceable seat	1 - two-way straight 2 - two-way angle 3 - three-way, two on pressure 4 - three-way, one on pressure 5 - three-way, two-stem manifold	LT - Low Temperature option with extended stuffing box

Ordering numbers for all valves can be found in our catalog or on our website, www.maxprotech.com. Add the suffix -LT to the part number to choose the valves created to combat harsh, low temperature environments.

## **Temperature Ranges**

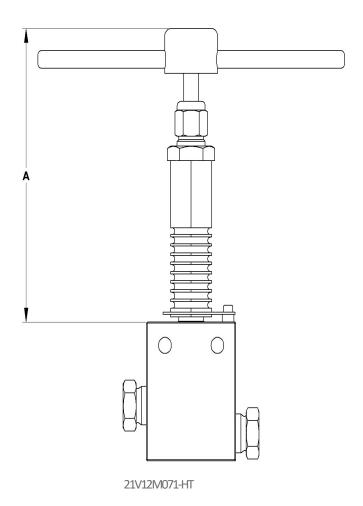
The Low Temperature Valves contain an extended stuffing box with Teflon packing and cryogenic trim material for line temperatures to -423° F. The extended packing area is raised away from the pressure stream and is limited to -100° F. The Low Temperature Valves are recommended for vertical installation only.

## **Repair Kits**

Consult your **MAXPRO** representative for repair kits and valve bodies. Refer to the Tools and Installation section for proper maintenance procedures.

**MAXIMATOR** Low Temperature Valves with metal to metal seats have a high level of safety and reliability under adverse operating conditions. These valves may be used both with gases and liquids.

Traceability is ensured through extensively documented data (batch number, maximum pressure, material number, type designation). All valves include glands and collars.



See Page 5 (HT Valves) for measurements on all sizes of this valve series.



Temperatures to 1200°F





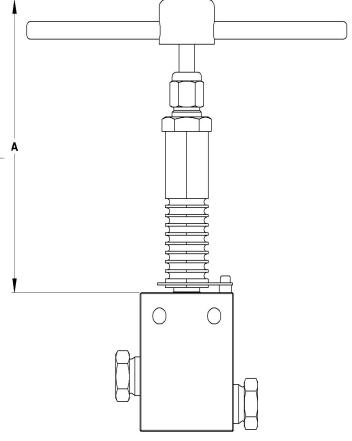
up to 1200°F for both gas and liquids\*. This unique design extends the packing and stem thread area away from the hot zone and the additional heat sink grooves on the extended housing provides excellent additional temperature protection. Add "-HT" suffix to the standard valve catalog number will include the extended stuffing box with Graphite packing.

**MAXIMATOR** High Temperature Valves are designed for service

## **Ordering Information**

Typical catalog number: 21V4M071-HT

21V	4M	07	1	-HT
Valve Series	O.D. Tube Size	Stem Type	Body Pattern	Option
21V	4M - 1/4" 6M - 3/8" 9M - 9/16" 12M - 3/4" 16M - 1"	07 - VEE stem 08 - REGULATING stem (tapered tip for regulating and shutoff) 87 - VEE stem with	1 - two-way straight 2 - two-way angle 3 - three-way, two on pressure 4 - three-way, one on pressure	HT - High Temperature option with extended stuffing box
36V or 65V	4H - 1/4" 6H - 3/8" 9H - 9/16"	replaceable seat 88 - REGULATING stem with replaceable seat	5 - three-way, two-stem manifold	



<sup>\*</sup>See page 2 in the Technical Section for Pressure/Temperature Derating Chart.

Maximum allowable stuffing box temperature is 800°F.

Consult your MAXPRO representative for repair kits and valve bodies. Refer to the Tools and Installation section for proper maintenance procedures.

All dimensions are for reference only and are subject to change.

Valve Series	Connection Type	Dimension "A"
21V	4M	6.00"
	6M	6.00"
	9M	6.00"
	12M	7.90"
	16M	9.60"
36V or 65V	4H	6.30"
	6Н	6.30"
	9Н	6.30"

<sup>\*</sup>These HT Valves contain graphite packing and are not recommended for hydrogen or helium service.



## **Block and Bleed Valves**

**MAXIMATOR** series BB block and bleed valves with metal to metal seats have a high level of safety and reliability under adverse operating conditions. Block and bleed valves are two stem manifold valves designed for blocking, bleeding and calibrating of pressure gauges and transmitters up to 22,500 psi @ R.T.

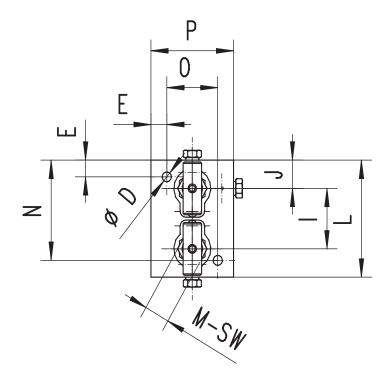
Due to the mini valve packing and stem design MAXIMATOR block and bleed valves are very compact and easy to use. In addition, manifold style valves reduce the number of fittings and space required for installation.

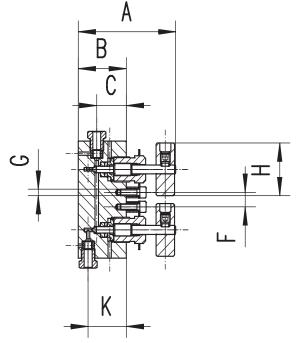


October	October Stem OD O	0-16		Dimensions (in.)																
Catalog Number	Stem Type	Tube in.	Orifice (in.)	A	В	С	D	E	F	G	н	ı	J	K	L	М	N	0	P	
21BBV4M	Vee	1/4	0.11	3.11	1.54	0.94	0.3	0.5	0.43	1.57	1.81	0.85	1.22	3.5	0.81	3.0	1.63	2.64	2.64	
21BBV6M	Vee	3/8	0.11	0.11	3.11	1.54	0.94	0.3	0.5	0.43	1.57		0.00		0.0	0.02	0.0	2.00	2.04	2.54

- $\mbox{G}\mbox{ -}\mbox{Panel mounting screw thread size 10-24 UNC (screw included).}$
- A Stem in closed position.

All dimensions are for reference only and are subject to change.







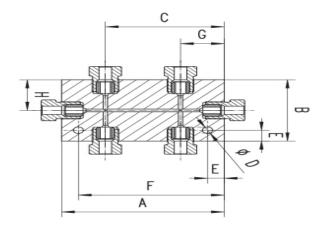


## **Manifold Blocks**

**MAXPRO** Custom Manifold Blocks can be provided in any configuration to suit customer needs, with fast delivery. Please contact Maxpro for a quotation.

**MAXIMATOR** Manifold Block Series allows reducing parts and potential leakages in high pressure piping systems.

Ontolog	Dressure (nei)	OD	Orifice			D	imensions (ir	1.)			Block			
Catalog Number	Pressure (psi) (psi @ R.T.)**	Tube in.	(in.)	A	В	С	D	E	F	G	Thickness			
	CUSTOMIZED MANIFOLD BLOCKS IN ANY CONFIGURATION FROM 10,000-152,000 PSI - CONTACT MAXPRO													
21MB64M	22,500	1/4	0.11	3.39	1.54	2.6	0.22	0.28	3.11	0.77	0.63			
21MB66M	22,500	3/8	0.2	3.39	2.01	2.38	0.26	0.37	3.01	1.0	0.79			
21MB69M	22,500	9/16	0.307	5.12	2.5	3.86	0.33	0.41	4.7	1.25	1.02			
21MB612M	22,500	3/4	0.438	6.5	2.99	5.0	0.35	0.49	6.0	1.5	1.38			
21MB616M	22,500	1	0.562	7.25	4.13	5.45	0.53	0.69	6.83	2.07	1.77			
65MB64H	65,000	1/4	0.094	3.44	2.01	2.52	0.22	0.35	3.09	1.0	1.02			
65МВ66Н	65,000	3/8	0.125	3.76	2.01	2.66	0.26	0.35	3.41	1.0	1.02			
65МВ69Н	65,000	9/16	0.19	5.12	2.64	3.74	0.33	0.37	4.74	1.32	1.54			
152MB65U	152,000	5/16	0.094	4.72	3.03	3.21	0.33	0.59	4.13	1.52	1.26			



Typ: 21 MB66M

Art.Nr.: 3780.3395

P<sub>m</sub>: 21000 psi / 1500 bar

Mat: 1,4404 (316L)

Made in Germany

\*\*See page 2 in the Technical Section for Pressure/Temperature Derating Chart.